

Work Order ID 100681

100681

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April-29-13 10:49:17 AM

Item ID: D206-781-031

Accept

N900040100

Setup Start *NS1*

Revision ID:

Stop *NS2*

Item Name: Floor Protector (Baggage Compartment)

Start Date: 4/29/13 Start Qty: 2.00 *2*

Cust Item ID:

Required Date: 4/29/13 Req'd Qty: 2.00 *2*

Customer:

Reference:

Approvals: Process Plan: [Signature] Date: _____ Tooling: _____ Date: _____
QC: [Signature] Date: _____ SPC (Y/N): _____ Date: _____

Run Start *NR1*

Stop *NR2*

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revision Nbr								
100		0.00							
100									
DC	Memo	0.00							
Document Control	Photocopy bluefile & type labels per PPP D206-781-031 CHG 001								
110	Pick Kit	0.00							
110									
Packaging	Memo	0.00							
Packaging									
120	QC4- 100% Inspect kits for completeness	0.00							
120									
QC	Memo	0.00							
Quality Control									

[Handwritten: J. G. M. L. S. 13-4-29]

[Handwritten: DAS 27 06 13430]

[Handwritten: 13/4/30]

[Handwritten: 13/4/25]

[Handwritten: DAS 27 06 13430]

Work Order ID 100681***100681***

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April-29-13 10:49:17 AM

Item ID: D206-781-031

Accept

N900040100Setup Start ***NS1***

Revision ID:

Stop ***NS2***

Item Name: Floor Protector (Baggage Compartment)

Start Date: 4/29/13

Start Qty: 2.00

2

Cust Item ID:

Required Date: 4/29/13

Req'd Qty: 2.00

2

Customer:

Reference:

Approvals:

Process Plan: _____

Date: _____

Tooling: _____

Date: _____

Run Start ***NR1***

QC: _____

Date: _____

SPC (Y/N): _____

Date: _____

Stop ***NR2***Sequence ID/
Work Center IDOperation
DescriptionSet Up/
Run Hours

Tool ID

Tool #

Plan
CodeAccept
QtyReject
QtyReject
NumberInsp.
Stamp

130

0.00

130

Packaging

Memo

0.00

Packaging

Identify and pack for shipping as per PPP D206-781-031

Location: 116PPP rev: A

(27) DAS 06 35/2

140

QC21- Final Inspection - Work Order Release

0.00

140

QC

Memo

0.00

Quality Control

13/4/6

13-05-3

Picklist Print

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Work Order ID: 100681

Parent Item: D206-781-031

Parent Item Name: Floor Protector (Baggage Compartment)

Start Date: 4/29/13

Required Date: 4/29/13

Start Qty: 2.00

Required Qty: 2.00

Comments: IPP RevA: New issue DD verified by:EC

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
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D3878-1	SHD 2	Manufactured	No			110	Each	0.0000	1	2	97951		
Cargo Floor Protector													

D3031-3		Manufactured	No			110	Each	36.0000	1	2	-h		
Loop													

SHD 2

Location

Loc Qty

Loc Code

ST024

24

79721

4

83070

20

ST24

12

51819

12

79721

D3918-1	SHD 2	Manufactured	No			110	Each	10.0000	1	2	-h		
Placard													

SHD 2

Location

Loc Qty

Loc Code

ST072

10

97331

10

97331

80-004-2-8		Purchased	No			110	Each	77.0000	2	4	-h		
INSERT													

SHD 2

Location

Loc Qty

Loc Code

ST380

77

111506

2

115720

2

121500

50

123016

8

124174

15

124174

MS24694-S50	SHD 2	Purchased	No			110	Each	115.0000	14	28	-h		
Screw													

SHD 2

Location

Loc Qty

Loc Code

ST303

115

124670

115

124670

5.0 PARTS LIST

5.1 BELL 206 A/B

Qty -061	Qty -031	Qty -041	Part Number	Description
X			D206-781-061	BAGGAGE COMPARTMENT PROTECTOR KIT (FLOOR AND WALL)
1	X		D206-781-031	BAGGAGE COMPARTMENT FLOOR PROTECTOR KIT
1		X	D206-781-041	BAGGAGE COMPARTMENT WALL PROTECTOR KIT
	1		D3878-1	BAGGAGE PROTECTOR, FLOOR
		1	D3879-1	BAGGAGE PROTECTOR, WALL
	1		D3031-3	LOOP
		2	D3800-1-100-300	LOOP STRIP
		2	D3800-3-100-300	HOOK STRIP
	1		D3918-1	PLACARD
		2	D3930-1	CLIP
		4	MS35207-262	SCREW
		6	AN960C10L	WASHER
		6	MS21042L3	NUT
	2		80-004-2-8	INSERT
	14	10	MS24694S50	SCREW

5.2 BELL 206 L/L1/L3/L4 AND 407

Qty -063	Qty -033	Qty -043	Part Number	Description
X			D206-781-063	BAGGAGE COMPARTMENT PROTECTOR KIT (FLOOR AND WALL)
1	X		D206-781-033	BAGGAGE COMPARTMENT FLOOR PROTECTOR KIT
1		X	D206-781-043	BAGGAGE COMPARTMENT WALL PROTECTOR KIT
	1		D3878-1	BAGGAGE PROTECTOR, FLOOR
		1	D3879-3	BAGGAGE PROTECTOR, WALL
		2	D3800-1-100-300	LOOP STRIP
		2	D3800-3-100-300	HOOK STRIP
	1		D3918-1	PLACARD
		2	D3930-1	CLIP
		2	D3931-1	ANGLE
		4	MS35207-262	SCREW
		8	AN960C10L	WASHER
		8	MS21042L3	NUT
	18	8	MS24694S50	SCREW